

**AMENDMENTS TO THE SPECIFICATION:**

Please replace paragraph [001] with the following amended paragraph:

[001] This is a divisional application of Application No. 09/987,612, filed November 15, 2001 by Alan H. Anderson, Kathlene K. Bowman, and Paul D. Teufel and titled ONE-PIECE CLOSED-SHAPE STRUCTURE AND METHOD OF FORMING SAME, now allowed, which ~~This application~~ claims the benefit of U.S. Provisional Application No. 60/248,190, filed November 15, 2000 by Alan H. Anderson, Kathlene K. Bowman, and Paul D. Teufel and titled ONE-PIECE CLOSED-SHAPE STRUCTURE AND METHOD OF FORMING SAME, for which benefit of priority is claimed herein, and both the disclosure of which is are expressly incorporated herein by reference.